



Dart Aerospace Ltd.
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SWA3-3-Used
Job Sheet 203208



Part No: SWA3-3-Used

Job Qty: 1 pcs

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/19

Job Tracking No:

Due Date: 12/13/19

Created By: Jennifer Renwick

Type: Return

Description: RA638

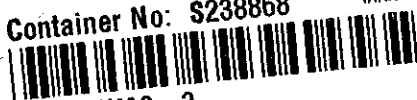
Note: DWG OM & OOPM-SWA3A Rev3 IPP Rev. A 19.11.12 New issue DP Verify DD

Ship Via:

Bill of Materials



Container No: S238868



Part: SWA3-3

Job No: 203208

Serial No/Batch: S238868

Revision: 3

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Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	12/13/19	0.00	1.00		External Load - 1		Mehel 2019-12-10
							External Load - 2		
							External Load - 3		
110	QC 5	1 pcs	12/13/19	0.00	0.00		QC 5 - 10		DAS 30 9-89 DEC 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	DC - 1 - B4B	1 pcs	12/13/19	0.00	0.00		DC - 1 - B4B		DAS 21 9-89 DEC 12 2019
							DC - 2 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 30 9-89 DEC 12 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
150	QC 21 - FG	1 pcs	12/13/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-89 DEC 12 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - 1-Repair wire as per OM & OOPM-SWA3A Rev3 and RA638. 2- Load test as per OM & OOPM-SWA3A Rev3 and Descriptions: RA638.

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Document Control) Photocopy blue file OM & OOPM-SWA3A Rev3

140 - (Identify as per dwg & Stock Location: _____) Bag and tag

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
01004-08-047	3/14 Type SJTOW Cable	6 ft (6 ea)	100-External Load - 1	5179682
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	100-External Load - 1	
SWA3-200	Lower End	1 pcs (1 ea)	100-External Load - 1	5193980
SWA3-3-OH	Electric Swivel 3,000 lb Safe Work Load (1,360 kg)	1 pcs (1 ea)	100-External Load - 1	5183063
SWA3-300	Wire Clamp	1 pcs (1 ea)	100-External Load - 1	5219340
SWA3-600	O-Ring	1 pcs (1 ea)	100-External Load - 1	5198668
SWA3-700	Bearing Balls - 1/4"	32 Ea (32 ea)	100-External Load - 1	5223366
SWA6A-1900 x6				5217494

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	01004-08-047	6	659	0
	EL-PLUG-M	1	22	0
	SWA3-200	1	14	0
	SWA3-3	1	3	1
Allocated Container Detail				
Qty	Container No	Location		Init
1	S183063	conditional release		_____
	SWA3-300	1	30	0
	SWA3-600	1	20	0
	SWA3-700	32	289	0
Part Specifications				
Specifications could not be found.				

Plex 11/26/19 7:54 AM Dart.Renwick.Jennifer

188 FPSS - 832 X 1/4 set screw x1 5027241
SWA3-400 button head screw x2 5236912
188-FSCS-1032-5/8 flat socket cap screw x4 5216680-1

Lactite 242(5186572)

Silicone grease (5208127)

Saf-T-grease (M138973)

Aeroshell grease NO.7 (M138724)

Inspection Sheet Complete

RA638

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctr #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
SWA3-3-used	SN 2635		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE	2635-01	5183063	203208	Loaner part returned used from customer, the insulation appeared to be cut but not severed to wires(see photos). Requires a re-work and load test. To be repackaged and re-labelled under Rev 3.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: VM

Date: 4-Jun-19

Special Return/Rework Instructions:

Work Order 203208Customer RA 638Number of Wires 3Date 2019-12-06Serial Number 2635-01

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michel Lalonde
TechnicianSignature: Sylvie Bouchet
QC 5/Small FAB / QA